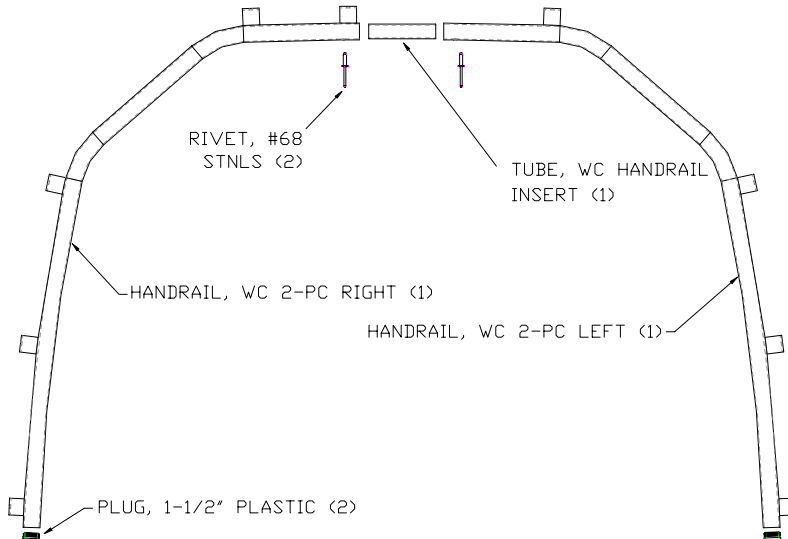


## INSTRUCTION, HANDRAIL 2-PC WC

Unbolt the two side grab-bars and one rear grab-bar. **"Save fasteners for reuse."** Arrange detached grab-bars for packaging using the container the wrap-around grab-bars were shipped in. Take care to not damage them.



### ***KIT, HANDRAIL 2-PC WC***

18761 1ea HANDRAIL, WORLD CARE 2-PC LEFT  
18762 1ea HANDRAIL, WORLD CARE 2-PC RGHT  
18893 1ea INSTRUCTION, HANDRAIL 2-PC WC  
13128 5ea NUT, 1/4"-20 NYLOC  
18894 2ea PLUG, 1-1/2" ROUND PLASTIC  
11027 14ea RIVET, #66 ALUM  
11270 2ea RIVET, #68  
18718 5ea SCREW, 1/4"-20 X 1" TRUSS HEAD  
18839 1ea TUBE, WORLD CARE HANDRL INSERT  
11315 14ea WASHER, 3/16" RIVET STNLS

Join the three grab-bar components together. Center the telescoping tube between the two grab-bars. Drill a 3/16 diameter hole thru the bar and tube from the bottom so it will not be seen during normal use. Install a rivet to fix the position. Allow the assembly to adjust to the cabana size and curves.

Position one half of the wrap-around bar against the back wall at the same elevation as the other bar was positioned. Allow the other half to hang loose. The bracket holes for the new bar may not align with the holes in the side from the previous installation. Make some effort to cover them so that they will not have to be filled later. Push the bar against the back and side walls. Drill thru the walls, using the brackets as a guide, a 1/4 in diameter hole and join that half to the back and side wall. Use the fasteners from the previous installation.

Position the loose bar against the side and back wall; repeat the assembly steps above.

Drill a 3/16 diameter hole thru the second bar and tube from the bottom so it will not be seen in normal use. Install a rivet to fix position.

Fill the exposed holes in the wall with 12393 rivets and 11315 washer. Washers are to be on the inside of unit.

Pack removed bars into containers the wrap-around bars were shipped in.



**SYNERGY WORLD**

8014 OLSON MEMORIAL HWY.

BOX 1616 MPLS., MN 55427

Telephone: 800-352-1986

[www.portabletoilet.net](http://www.portabletoilet.net)